



BR3DCM01-DL-HIGH TENSILE Daylight **Precision High Tensile**



SPECS

FEATURES

Photocentric's range of Daylight Precision High Tensile daylight photopolymers are ideal for making objects where you want a hard object with high tensile strength. Objects cannot be bent or compressed easily. They exhibit very high tensile shear properties and limited elongation. Daylight High Tensile provides excellent imaging in your Precision printer. You will experience the benefits of fast exposure times and a wide exposure latitude, allowing you to hold the finest details your Precision can provide. The solid material is strong, durable, and long lasting provided it is stored in dry conditions away from strong UV light.

Key benefits include hard objects with high tensile strength, low elongation and highly accurate parts with a good finish. Ideal applications include functional prototypes, small scale production and medical modelling.

PROCESSING INSTRUCTIONS

Follow the procedures laid out in your 3D Liquid Crystal's user manual. Polymer should be poured into the tray away from direct sunlight. Polymer can be reused but should be poured through a filter to remove solid lumps. Keep hood on at all times. Liquid polymer is soluble in water and soap. After making cleaned objects surface tack can be removed by leaving under water in sunlight for 10 minutes.

DATA

Viscosity (At 25°C Brookfield spindle 3)	510 cPs
Hardness (After post exposure)	80 Shore D
Tensile strength ASTM D638 (After post exposure)	65 MPa
Tensile strength ASTM D638 (Before post exposure)	22 MPa
Tensile modulus ASTM D638 (After post exposure)	2132 MPa
Elongation at break ASTM D638	6%
Heat deflection temp ASTM D648	63°C
Storage	10<t>50°C
Density	1.16 g/cm ³

AVAILABLE COLOURS

Cream

Available in 1kg bottles.